

## FROM PELLET TO PART

YOUR PARTNER FOR PRODUCTIVITY AND SUSTAINABILITY



# DME SMART SERIES® MT2

# PRECISION TEMPERATURE CONTROL **FOR 2-ZONE HOT SPRUE APPLICATIONS**

The MT platform combines essential features with advanced APS Technology for precision temperature control and essential protection features. Powerful performance from a compact unit that helps improve part quality and minimize scrap.

Optimize the performance of any hot runner system and unlock your operations full potential with Smart Series.

#### **KEY FEATURES**

#### INTUITIVE TOUCH SCREEN COLOR DISPLAY

- Simple, user friendly interface
- Allows for immediate familiarization
- Monitor 2 zones at once
- Continuous display of % power and current

#### 2 ZONE CONTROL CARD

- On-board heater and thermocouple fuses
- Eliminates excess wiring and improves accessibility
- Servicing is quick and easy, minimizing downtime

#### **COMPACT CABINET DESIGN**

- Preserves valuable space
- Can be placed almost anywhere

#### **DURABLE INDUSTRIAL DESIGN**

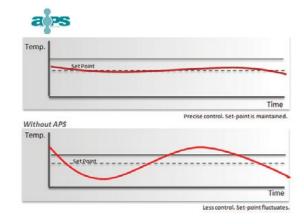
- Metal enclosure and heavy duty connectors
- High reliability

#### 2 YEAR COMPREHENSIVE WARRANTY

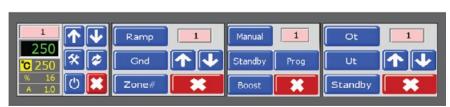
- Worry free global support coverage
- Protects against manufacturers defects (fuses excluded)



- Current (A)
- Power %



### SIMPLE TOUCH SCREEN CONTROLS





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#### **CAPABILITIES**

Control Features
APS (Adaptive Process System)
Phase Angle, Burst Firing
Infield Calibration Mode
Thermocouple Slave (Manual)
T/C Auto/Man Kick-Off
Wet Heater Break-out
T/C Filtering

Operational Features
Auto/Manual Control
Zone "on", "off"
Menu "Auto Save"
Boost/Standby (Manual)

Protection Features		
On-Board Load Fuses		
On-Board T/C Fuses		
Soft Start		
Continuous Ground Fault Detec-		
tion		
Current Measurement		
Overload Protection		
Short Circuit Protection		

Alarms
Zone Alarm Configure
(+) High Temperature
(-) Low Temperature
T/C Open (remembered % output)
T/C Reversed
Open Fuse
Open Heater
Shorted Heater/Wet
Ground Fault Detection

#### **SPECIFICATIONS**

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User Interface	Full Color LCD Touch Screen	
Display Size	2" (51mm) - 176 x 200 pixels	
Control Algorith	36cm x 39cm x 20cm (14" x 15" x 8")	
Power Control	Phase Angle & Burst Firing Modes (Time Proportional, Zero-Cross-	
1 OWEI CONTO	ing)	
Control Accuracy	+/- 0.5°C (+/-1°F)	
Display Resolution	+/- 1°C (+/-1°F)	
Power Response Time	8.3 ms at 60 Hz	
Temp. Resolution	+/- 1°C (+/-1°F)	
Temperature Scale	°C or °F (Software Selectable)	
Thermocouple	J or K-Type (Software Selectable)	
Operating Range	0 - 472°C (32 - 882°F)	
Output Voltage (Max)	264 VAC	
Supply Voltage	240V Single Phase - 10' Power Cord Included	
Frequency	50 - 60 Hz Automatic Switching	
Ambient Temperature Range	5 - 45°C (41 - 113°F)	
Humidity Range	Up to 95% non-condensing	
Ground Fault Detection	40mA per Zone	
Mold Power and Thermocouple Connection	10' Integrated Power and T/C Cable HAN10A	
Input Protection	63mA Nano Fuses on Both T/C legs	
Overload Protection	Semi-conductor fuses on both heater legs	
Heater Fuses	15A or 10A @ 220V Fast Blow Type	
Control Modes	Closed Loop (Auto), Open Loop (Manual)	
Languages	English, French, German, Chinese	



Equatemp® MD-series Dual-Zone Hot Sprue Bushing



REF	Description
MT20202HAN10A	Set
HAN10A	16 A mould end connector